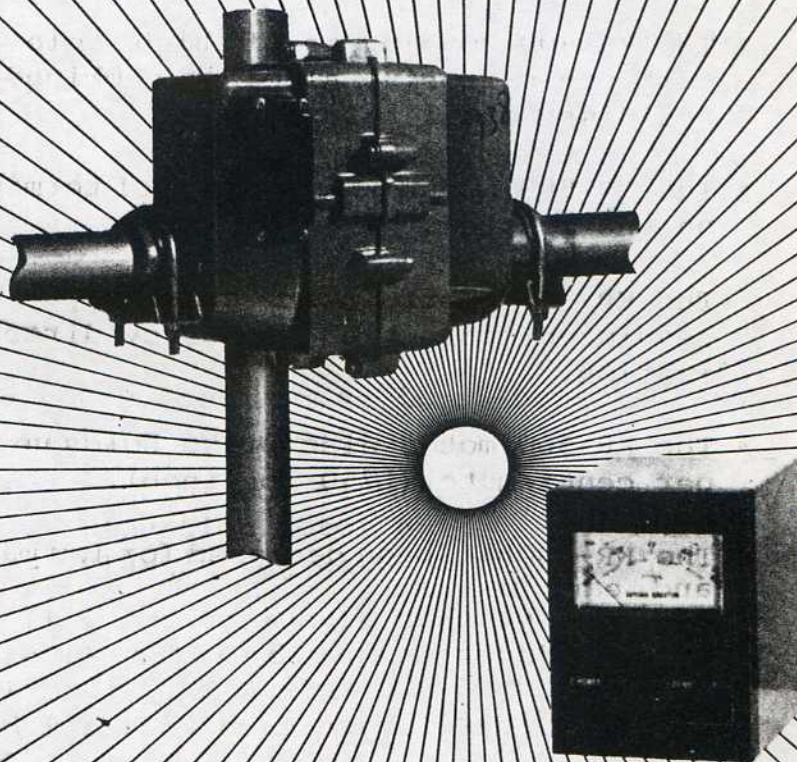


MODEL **KR-500**

INSTRUCTION MANUAL

ELEVATION ROTOR

FOR : OSCAR MOONBOUNCE AND SATELLITE TRACKING



OUTSTANDING FEATURES:

- * The KR-500 is an elevation rotator specifically designed for 180 degree vertical rotation of communication antennas.
- * The KR-500 utilized heavy duty construction throughout for use with more than one antenna (stacked array).
- * The KR-500 housing is of high tolerance die-cast, non-corrosive aluminum combined with all stainless steel hardware.
- * The KR-500 features a waterproof terminal block on the rotator.
- * The KR-500 control box circuitry is voltage regulated for high accuracy direction indication.
- * The KR-500 motor disc brake holds up to 2000Kg per centi-meter (1750 lbs/inch).
- * The KR-500 has been designed for low maintenance and easy repair.

SPECIFICATIONS:

- Power requirement: AC 117/220 volts 50/60Hz. 30VA.
- Power consumption: 24 volts AC.
- Motor voltage: 74 sec at 50Hz/180 degree.
- Rotation time: 61 sec at 60Hz/180 degree.
- Stopper: 180 degree mechanical pin stopper.
- Rotation torque: 400Kg/centi-meter, (350 lbs per inch, (motor disc type).
- Brake: 2000Kg/centi-meter, (1750-1bs per inch).
- Accuracy: + 3 per cent.
- Mounting: 38-63mm (1½"-2½") for mast.
- Recommendable cable: 32-43mm (1¼"-1.5/8") for boom.
- Weight: 6 conductors cable, #22 AWG or larger.
- 3.3Kg (7.26 lbs) rotor unit.
- 1.7Kg (3.74 lbs) controller
- 5.5Kg (12.1 lbs) complete in carton.

UNPACKING:

- Be sure to check each item as it is unpacked from the carton, Note any shortages.
 - 1. Control box with AC cord.
 - 2. Elevation rotor unit.
 - 3. Plastic bag with hardware.
- Inspect all items to insure no shipping damages has occurred, In case of damage or shortage report the problem to the dealer where the unit was purchased for return to authorization, (see-warranty).

SET UP AND CHECKOUT:

See Figure # 1 showing the position of the mast clamps. Make sure all four (4) mast mounting studs are fully threaded into the housing.

See Figure # 2 for the installation and adjustment of the boom clamps.

Check the control box reading after the power cable is hooked up. The reading should be "0" when the array is pointing vertical. The reading can be adjusted slightly with the potentiometer on the rear of the control unit. The rotor is adjusted at the factory to the "0" position.

NO	QTY	DESCRIPTION
1	8	8° SPRING WASHER
2	8	8° NUT
3	8	8° WASHER
4	4	8° STUD BOLT
5	6	BOOM/MAST CLAMP
6	2	U BOLT
7	4	6° WASHER
8	4	6° SPRING WASHER
9	4	6° NUT

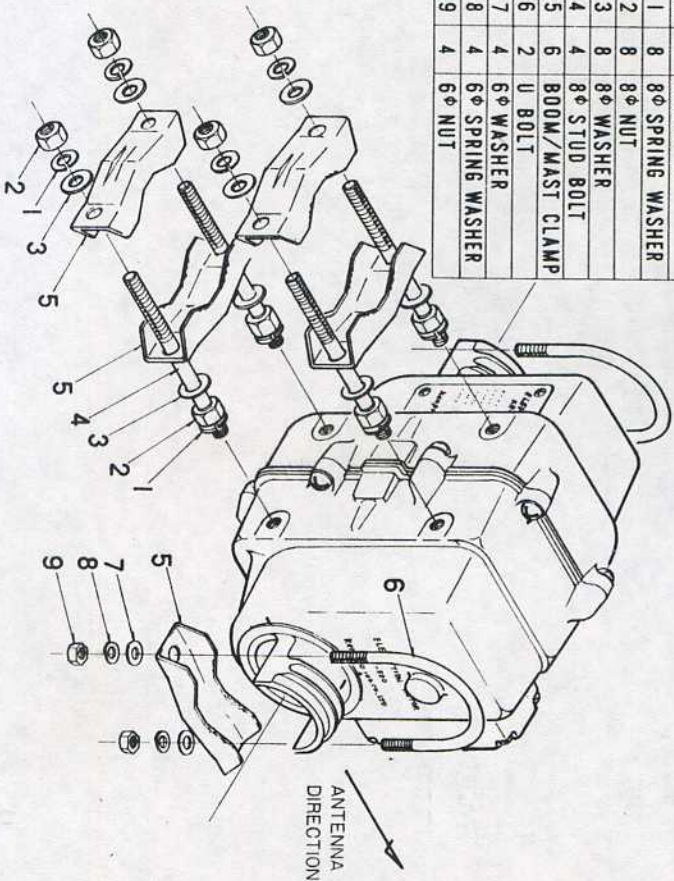
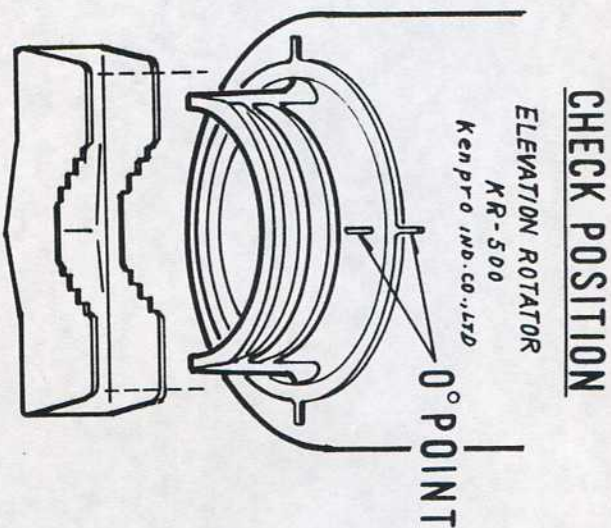


Fig-1

Fig-2



MOUNTING TO THE MAST:

The KR-500 can be mounted to a short section of mast prior to installation on a tower. The main support boom may also be installed through the rotor.

It is recommended that the boom be equal weight on either side of the rotor. When installing the antennas on the boom, be sure the weight is evenly distributed in front and rear of the rotor for proper balance. If front mounting of the antennas is desired, counter balance weights should be added behind the boom to equalize the weight distribution.

To check for proper antenna position, rotate the array through the entire 180 degree range. It is recommended that the entire installation be assembled and tested at ground level whenever possible.

INTERCONNECTION/WIRING:

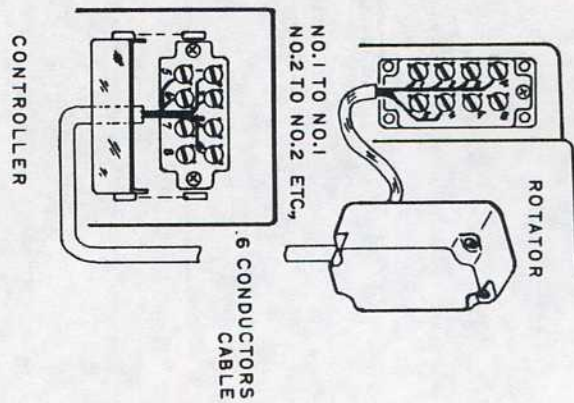
Again it is recommended that the control cable wiring to the rotor and the feed lines from the antennas be complete at ground level.

Feed lines should be taped to the boom on either side of the rotor and enough slack left to allow complete 180 degree rotation with no cable stress.

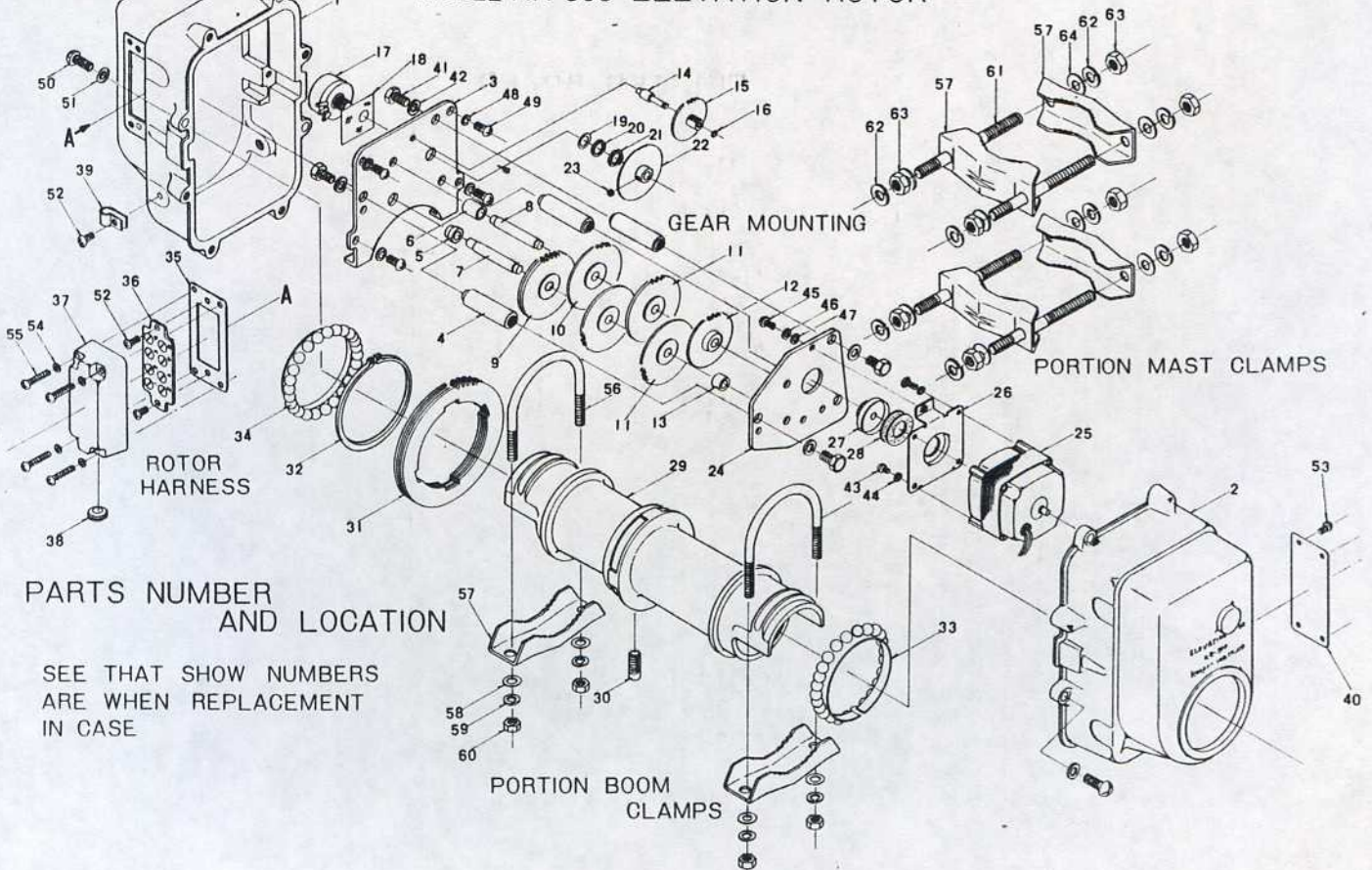
Adequate slack for both the elevation rotor (KR-500) cable and the feed lines should be allowed around the Azimuth horizontal rotator for 360-degree rotation.

Feed the control cable through the rubber grommet in the terminal cover plate and attach the wires to the terminals according to the wiring diagram. Now attach the 6 wire cable to the control unit #1 to #1, #2 to #2 etc, to #6, next replace the terminal cover plate.

INTERCONNECTION



MODEL KR-500 ELEVATION ROTOR

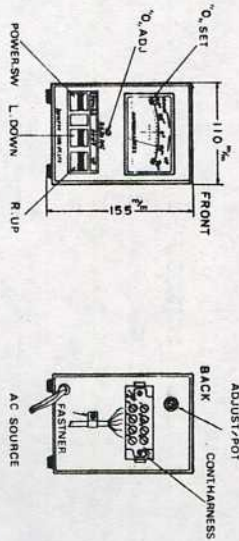


CALIBRATION/OPERATION:

Double check the control cable connections, then plug in AC cord. Depress the power switch to "ON" The meter will lighted and the meter should read approximately "0"degrees. Calibration to "0" by adjusting the potentiometer on the rear of the control box.

Turn the power switch "OFF" and the meter should return to the "STOP" position, If not this can be adjusted through the small hole in the middle of the front panel. Turn the unit back on and recheck for "0" position. Adjust rear potentiometer if necessary.

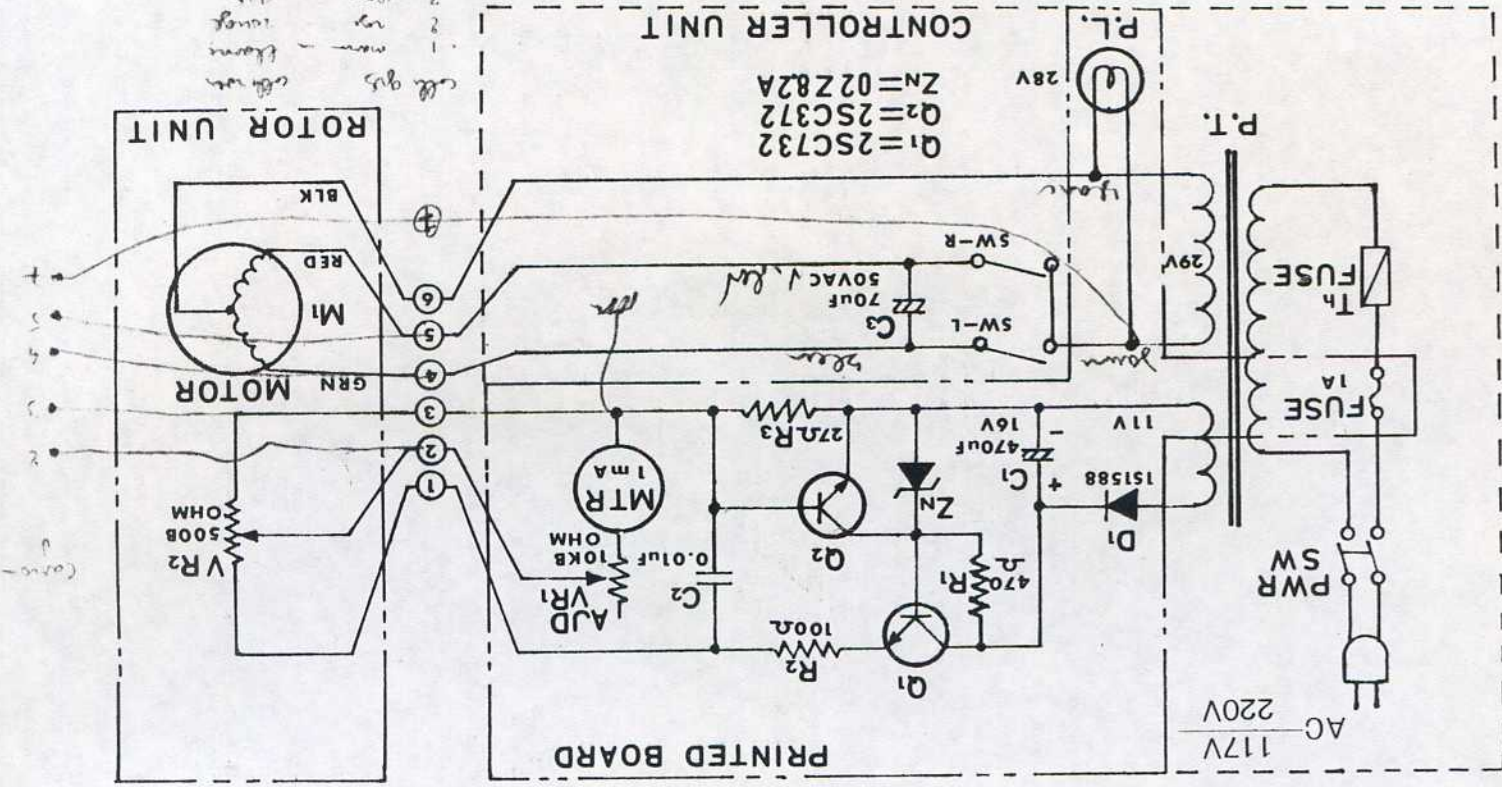
CONTROLLER SET



CAUTION:

Be sure the antenna array is clear of interfering objects, damage to the antenna can occur if there is insufficient clearance in all possible antenna positions.

CONSTRUCTION FORMS



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WARRANTY

This warranty does not extend if model KR-500 antenna rotor has been subjected to misuse neglect accident, interconnect wiring, improper installation or to use in violation of the instructions furnished by us, nor does it extend to units which have been repaired or altered out side our service department, nor in cases where the serial number has been removed, defaced, or changed, nor to units used with accessories not manufactured or recommended by us.

Any part of a unit approved for repair or exchange hereunder will be handled by TOYOMURA-ELECTRONICS CO., LTD. without charge to owner.

This warranty is in lieu of all other warranties expressed or implied and no representative or person is authorized to assume for us any other liability in connection with the sale of our KR-500 antenna rotor.

TOYOMURA ELECTRONICS CO., LTD. reserves the right to make any improvements to its products which it may deem desirable without obligation to install such improvements in its previously manufactured products.

MAJOR PARTS LIST:

- 1.2. Rotor housing.
- 3. Gear mount plate.
- 4. Gear mount supportor.
- 5. Gear stud sleeve.
- 6. Stud support sleeve.
- 7,8. Gear shaft.
- 9. Assmb gear.
- 10,11. Internal gear.
- 12. Plastic motor gear.
- 14. Gear pot shaft.
- 15. Plastic pot gear.
- 17. Potentiometer.
- 18. Insulator sheet.
- 22. Pot divider gear.
- 23. Gear stopper screw.
- 24. Gear/motor mount plate.
- 25. AC 24 volt motor.
- 26. Motor mount plate.
- 27. Disc brake/pinion motor gear.
- 28. Disc pad.
- 29. Boom shaft tube.
- 30. Stopper stud pin.
- 31. Assmb tube gear.
- 32. "C" ring.
- 33,34. Ball bearing holder.
- 35. Rubber terminal sheet.
- 36. Terminal.
- 37. Terminal cover.
- 38. Rubber grommet.
- 39. Cable holder.
- 40. Name plate.
- 41,42. Gear mount screws.
- 43,44. Motor mount screws.
- 45,46,47. Motor holder screws.
- 48,49. Housing mount screws.
- 50,51. Housing screws.
- 52. Terminal/cable holder screws.
- 55,54. Terminal cover screws.
- 56. "U" bolts.
- 57. Clamps.
- 61. Mast clamp stud bolts.